

REPRINT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6510A00436W142B-3T
Job Sheet 198896



Part No: RBW6510A00436W142B-3T **Job Qty:** 6 pcs

Part Name: Bearing Assembly Press/Support Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6510A00436W142B-3T Rev.0 IPP Rev. A 19.02.04 New issue DP Verify DD

Ship Via:

306
10/10

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-2500Y - 1	6 pcs	10/9/19	10/9/19	1.00	3.00	SL-2500Y - 1	
110	QC 2	6 pcs	10/9/19	10/9/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

QC 2-5

Handwritten signature



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S211713



Part: RBW6510A00436W142B-3T

Job No: 198896

Serial No/Batch: S211713

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 09/05/19

120 QC 8	6 pcs	10/9/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	19-09-24
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
125 Outsource - 4 - Anodize	6 pcs	10/9/19		GRO002-VC ATG001	19-09-25
126 Packaging 2-1 - Receive - B4B	6 pcs	10/9/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	OCT 16 2019
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
127 QC 6	6 pcs	10/9/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	OCT 16 2019
130 Packaging 3-1 - Stock - B4B	6 pcs ✓	10/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	GATBD
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	6 pcs ✓	10/9/19	0.00 0.00	QC 21 - SA - 21 ✓	GATBD
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21 OCT 16 2019
Part Op 100 - 1-Machine as per folio FC648 FOLIO REV: AA DWG REV: Q 2-Debur					
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB					
120 - QC8- Inspect parts - second check					
125 - Issue P/O; 44588 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -					
Material type; 6061T6 -Certificate of Conformity is required					
126 - (Receive & Inspect for Damage & Mat'l Certs) C of C required.					
127 - QC6- All purchased or subcontracted products					

130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	2.0700 ft (.345 ea)	100-SL-2500Y - 1	S107427

4834

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-2500Y - 1	M6061T6R2.000	2	7	0

Part Specifications

Specifications could not be found.

Plex 9/5/19 5:47 AM DART.LAMARCHE.MATHIEU

DART AEROSPACE LTD		Work Order:	1988/6
Description: Bearing Assembly press/support tool		Part Number:	RB06510A053201/483T
Inspection Dwg:	Rev: 0		Page 1 of 1

INSPECTION SHEET

[illegible]

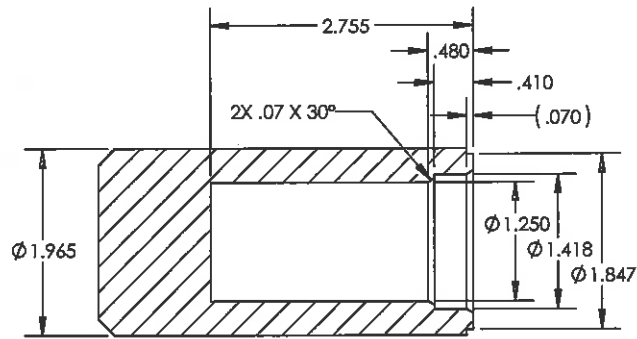
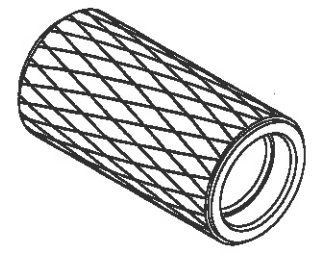
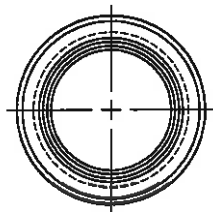
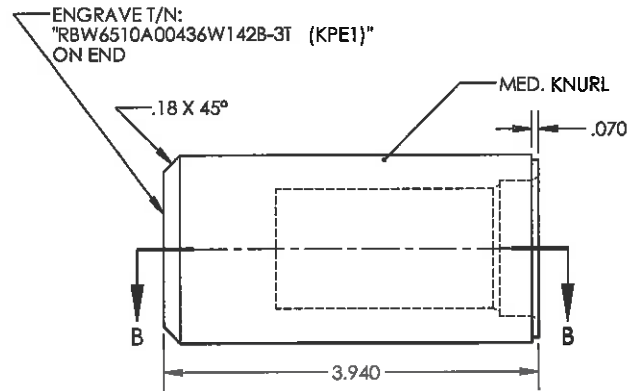
Measured by:	<i>DC</i>	Checked by:	<i>B.</i>	QC Inspector:	
Date:	<i>19/09/05</i>	Date:	<i>19-09-24</i>	Date:	

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION B-B

REF P/N 3T6510A00436W142B

RED BARN MACHINE		TITLE	
		BEARING ASSEMBLY PRESS TOOL, BEARING SUPPORT HOUSING	
DWG NO.		REV	
RBW6510A00436W142B-3T			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .008 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 8°		DRAWN BY: GILBERT APPROVED: <i>P. West</i> BEST FINISH BLACK ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS II USED ON MODEL AW139	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .016 X 45° PR .018 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE 1:1.5 DATE 10/14/2011 SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TUBE	6061	Ø2 X 4-1/8	1



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PURCHASE ORDER

POHB044588



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	199906	RBW6510A00436W142B-3T	Bearing Assembly Press/Support Tool -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	10/4/19	6 pcs	0 pcs	6 pcs	\$12.27/pcs	\$73.62
										OCT 16 2019	
3	199909	RBW6405G12131-3G-7	Finger -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X4	-	10/4/19	4 pcs	0 pcs	4 pcs	\$12.27/pcs	\$49.08
										OCT 04 2019	
4	194700	647.1712	Gusset : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 647.1700 Rev. E	Firmed X12	-	10/4/19	12 pcs	0 pcs	12 pcs	\$17.11/pcs	\$205.32
										OCT 04 2019	
Grand Total:											\$401.64



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PURCHASE ORDER

POHB044588



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044588

PO Date: 9/25/19

Due Date: 10/4/19

**Purchase Order
Revision:**

Revision Date:

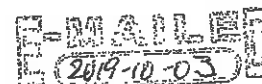
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199535	RBW109-3101-14-1-15	Spring Pin -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed XG	-	10/4/19	6 pcs	0 pcs	6 pcs	\$12.27/pcs	\$73.62

OCT 04 2019



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PURCHASE ORDER

POHB044588



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/3/19 3:54 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918773

Date: 15-Oct-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 each	Part: RBW6510A00436W142B-3T Bearing Assembly Press/Support Anodize per MIL-A-8625F, Type II, Class2, Black, .0004-.0010" (4 - 1 mils). Water Sealant Job: 26120 PO: POHB044588	Rev:	
		Line: 2	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>OCT 15 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED OCT 16 2019 DART AEROSPACE LTD.			

Made in Canada.